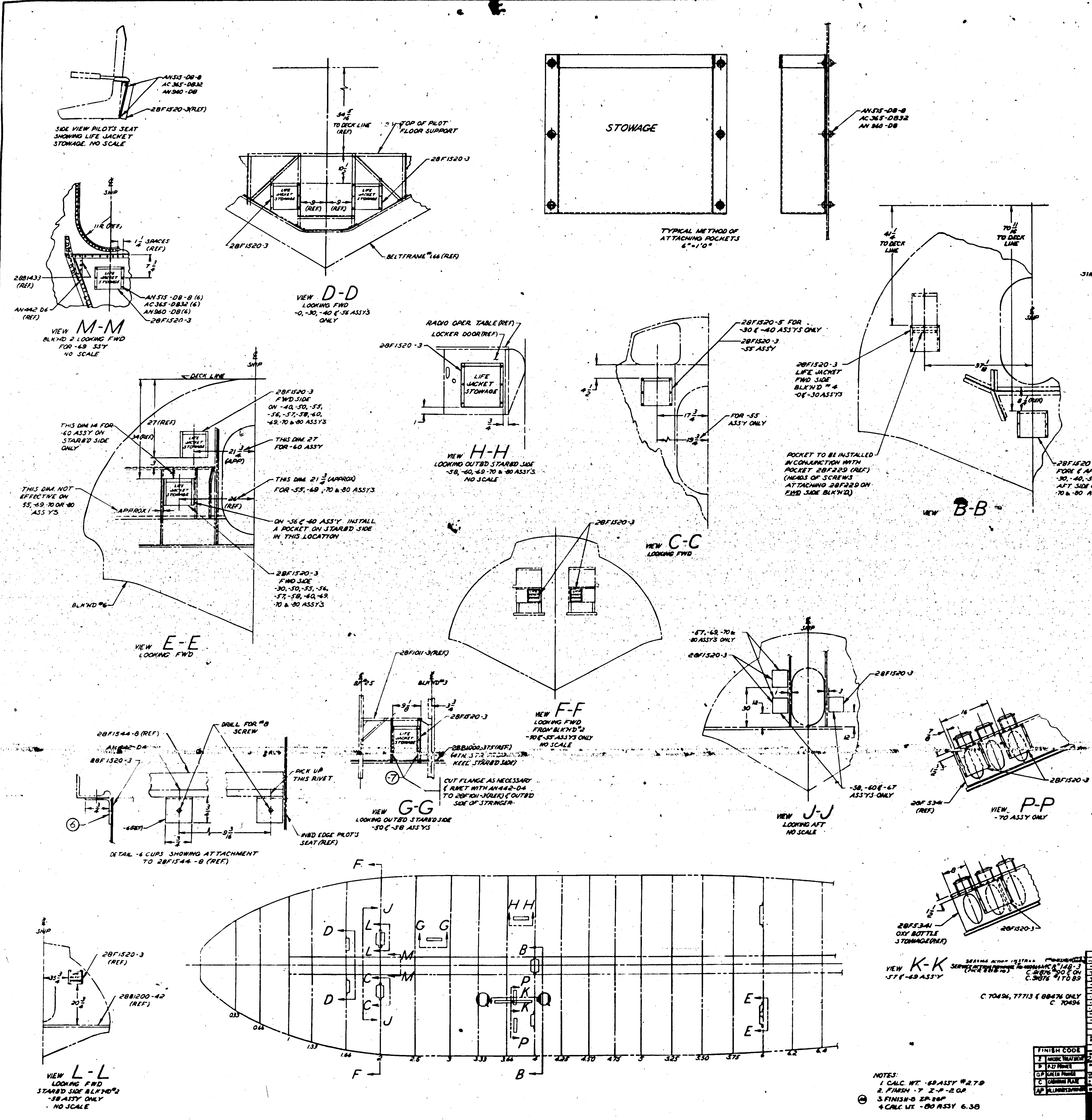
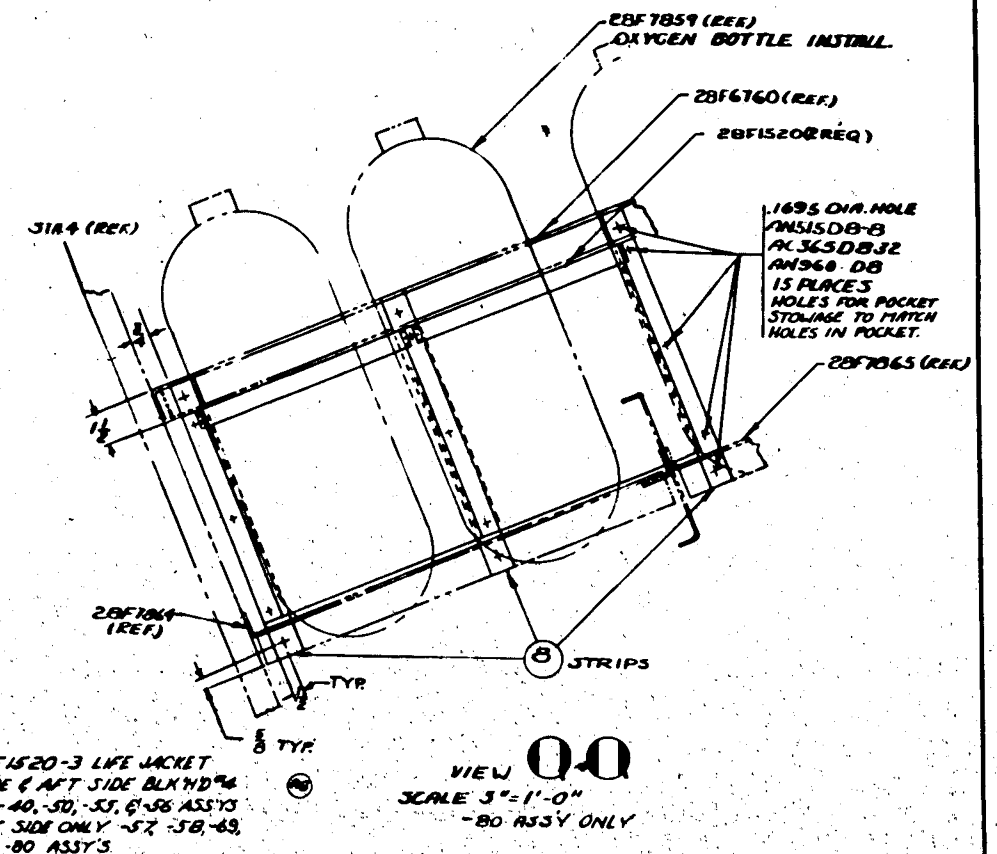




LET	ALTERATION	DATE	BY
AF	TRACED NO WT. CHG.		
AG	CREATED -80 ASSY FOR PBY-5A (C. NO. 25) 4-24, -80 CONSISTS OF -8 .064 x 1 x 12 1/2 ... ADDED VIEW QQ TO SHOW INSTALL. OF -80 ASSY. ADDED NOTES 3 & 4 FINISH & CALC. WT. FOR -80 ASSY 6.38		
	LIMITED -80 ASSY TO SERVICE ACTION ...		
AH	... IN ALL AFFECTED VIEWS. CALLED OUT -80 ASSY		

NOTES:
1. CALC. WT. -69 ASSY #2.78
2. FINISH -7 Z-P-26P
3. FINISH -8 ZP-26P
4. CALC. WT. -80 ASSY 6.38

ASSY DASH NO.	MODEL	NEXT ASSY	
-80	PBY-5A	28F6002	1
-70	PBY-5A	28F6002	1
-69	PBY-5	28F7002	1
-57	PBY-5	28F7002	1
-58	28-5ME	28F6005	1
-56			1
-57	PBY-5A	28F6002	1
-55	PBY-5	28F7002	1
-50	XPBY-5A	28F7002	1
-40	PBY-4	28F7002	1
-30	PBY-3	28F7002	1
	PBY-2	28F7002	1
	PBY-1	28F7002	1

REQUIREMENTS PER AIRPLANE

FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
GP	GREEN PRIMER
C	CADMIUM PLATE
AP	ALUMINIZED PRIMER

REPLACES 28F1521 9-15-36
SCALE 1"=10" & NOTED

PART No.	STOCK	MATERIAL	SPEC.
AC 365-DB32			
AN960-D8			
AN442-D4			
AN515-D8-8			
28F1520-5			
28F1520-4			
28F1520-3			
-8	.064 x 1 x 12 1/2	AL AL SHEET	37A10(?)
-7	1/2-.049 x 1 7/8		
-6	.040 x 7/8 x 1 1/16	AL AL SHEET	

PARTS LIST PER ASSY.

A C
NAVY NONE | NOTED
HEAT TREAT | FINISH
9-15-36 7-27-37

NAME LIFE JACKET & BINOCULAR STOWAGE - FURNISH

OPP HAND NONE

J 28F1521

R 28F1521

H 286